

DIES & PUNCHES FOR TABLET PRESS



PILLOW, BEAN, OVAL & LEMON SHAPE

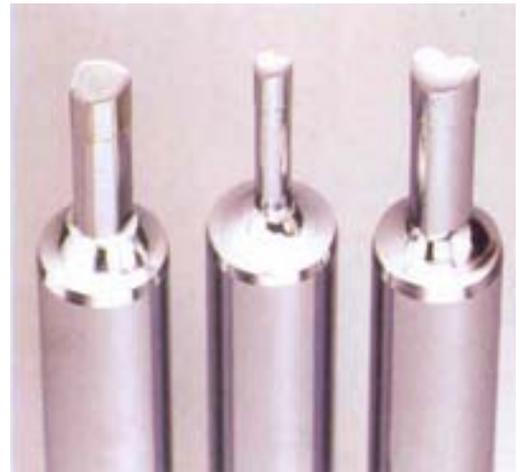
ALMOND SHAPES

Salient Features :

- IPT and Euro-norms for Standard Tooling.
- Premium alloy tool steel for specific application.
- Punches in OHNS & Dies in HCHC for Standard Tooling
- Each & every piece checked for hardness & critical dimensions.
- Heat treatment technology for uniform micro-structure & consistent hardness.
- All punch cavities and die bores Polished to a perfect mirror finish for better quality of tablet & longer tool life.
- State-of-the-art technology to develop designs through CAD / CAM supported CNC machines. This also helps maintain consistency and quality of the final product.



ANIMAL SHAPES



SHIELD & HEART SHAPE



FOR SNAP TAB

Special Tooling :

- Core-rod tooling.
- Carbide tipped punches.
- Tungsten carbide lined dies.
- Teflon tips for effervescent tablets.
- Multi-tip tooling.



PREPICKED & TAFLON



DUST CUP GROOVE



MULTITIPS



NECK: TSM, EURO & FETTE STD.



PROCUREMENT FORM

Please fill separate form for each product & tick wherever applicable

COMPANY :

ADDRESS :

Person Name : _____

Quote Ref. No : _____

Phone/Fax No. : _____

Order Ref. No : _____

E-Mail : _____

Date : _____

MACHINE

Make / Model : _____

Upper punch SEAL : Yes / No

Number of stations : _____

Lower punch SEAL : Yes / No

PRODUCT

Name : _____

Film coated : Yes / No (% = _____)

Ref. drawing name : _____

Sugar Coated : Yes / No

Sample available : Drawing - yes / no
Tablet - yes / no
Tools - yes / no

Nature of product : Abrasive - yes / no
Corrosive - yes / no
Sticky - yes / no
Effervescent - yes / no

<u>TOOLING</u>	<u>Upper</u>	<u>Lower</u>	<u>Die</u>
Type & Quantity :	D / B / Other	D / B / Other	D / B / BB
Embossing details :	Plain / break-line Embossing	Plain / break-line Embossing	Special O.D. if any

<u>TABLET</u>	Size	'A' =	'B' =	'R' =	Other =
 Round	 Capsule	 Oval	 Triangle	 Square Rectangle	Other
<u>TABLET</u>	Cavity	'R' =			
 FFBE	 Concave	 Bevel Concave	 Double Concave	 Flat Face	Other

SPECIAL REQUIREMENT IF ANY: e.g. Chrome plating

Note : For Any Other Shapes, Pl refer our Tablet Shape Chart.